

MATERIAL SAFETY DATA SHEET

1. Company & Product Identification

Product Name : „DEKODUR METAL LAMINATE“
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Emergency Assistance: Please contact above Head Office

2. Composition / Information of Ingredients

A simple substance or a mixed composite : a mixed composite

For 0,80 mm high pressure laminate

| Ingredient Name | Melamine resin cured substance | Phenolic resin cured substance | Paper cellulose | Aluminium alloy | Copper | Stainless steel |
|-----------------|--------------------------------|--------------------------------|-----------------|-----------------|-----------|-----------------|
| Content | - | 24-30 | 45-57 | 31-13 | 31-13 | 31-13 |
| CAS No. | 108-78-1 | 9012-45-7 | 9004-34-6 | 7429-90-5 | 7440-50-8 | 12597-68-1 |

Especially for stainless steel products (18/8 stainless steel; 1.4301 ; UNS - S30400) This Product according to RoHS requirements. For values see table below:

| AISI | C max | SI max | Mn max | Cr. | Ni |
|------|-------|--------|--------|---------|--------|
| 304 | 0.08 | 1.00 | 2.00 | 17.5-20 | 8-10.5 |

3. Hazards Identification Overview

Hazardous influence on human health : be cautious of the dust generated on machining the product.
Environmental effect : Little
Physical & Chemical characteristics : Physical & Chemical stable at normal conditions

4. First Aid Measures

Inhalation : In case the dust generated on processing or treating the product is inhaled, gargle with fresh water for removal. Consult a doctor if necessary.
Skin : In Case the dust generated on processing or treating the product is adhered to skin, wash it with soap and fresh water. Consult a doctor if necessary
Eye contact : In case the dust generated on processing or treating the product entered into eyes, flush with plenty of water for at least 15 minutes. Contact a medical doctor if necessary.
Ingestion : In Case the dust generated on processing or treating the product is ingested by mistake, vomit

it and wash mouth with clean water. Contact a doctor if necessary.

5. Fire Fighting Measures

- Extinguishing media : Neither of dry powder, carbon dioxide, water spray, cholides is used. Use dry sand ect.
- Special fire fighting procedure : Fire-resitance in the sheet form, but powder dust and chipped particles may have the danger of combustion at an extremely high temperature and also of explosion. At an initial stage of catching fire over the fire cover the fire with fire proof cloth such as of asbestos to interrupt oxygen and extinguish with dry sand by choking the fire to be put out completely by fire extinguisher. When the fire looks spreading beyond control, immediately call fire department for help.

6. Leak Procedure

The product is in its normal state but when melt for disposal, it may leak from oven, ect.. Any leakage can be recollected after solidification by cooling with air.

7. Precaution to be taken in handling and storage

- Handling : 1. Machining work shall be practiced at a well ventilated place, wherein a local exhaust system is to be applied effectively in need. When the dust is generated be cautious so that it may be neither accumulated nor scattered in the air. Furthermore, it is important not to inhale the dust.
2. Cut the edges are sharp enough to injure hands and fingers and therefor, wear cutting and non slippery protective gloves for handling
- Storage : 1. Do not expose or place the procedure to rain or moistening location. Also keep it away from such chemical as acids, alkalis, strong oxidants and chlorides
2. Storage place should be flat and horizontal. Stacking at an inclined plane would cause the danger of collapsing.
Recommended temperature 20°C and humidity 50 %

8. Exposure Control and Special Protection Information

- Protective practice during maintenance of contaminated equipment : In order to pervert the dust generated on machine work a local exhaust system is to be applied effectively so that it may be controlled within the range given in the tables below.
- Control of density : not applicable
- Allowance of density : In regular practice no control is needed but if dust is generated, the following table stipulate

the amount:

| Objective substance | ACGIH TLY | OSHA PEL |
|----------------------|-------------------------|-------------------------|
| Aluminium dust | 10,00 mg/m ³ | 15,00 mg/m ³ |
| Copper dust | 10,00 mg/m ³ | 15,00 mg/m ³ |
| Stainless Steel dust | 10,00 mg/m ³ | 15,00 mg/m ³ |

- Protective media : Dust proof masks
 Hand protection gloves and arm covers made of cloth should be worn
 Eye protection:
 Wear safety goggles or glass with side guard screens
 Protection of skin and body:
 Wear work clothes and aprons.
- Hygienic measure : Wash hands and gargle throat and mouth thoroughly before eating, drinking and voidance at lavatory during rest time or after the finish of regular work.

9. Physical and chemical properties

- Appearance : Thin rigid molded sheet in sold form
- Boiling and melting point : NA as a thermosetting laminated portion
 That of aluminium portion: 660°C
 That of copper portion: 1084.62°C
 That of stainless steel portion: 1200°C
- Decomposition temperature : Nil
- Flash point : Nil
- Auto ignition point : Not applicable
- Steam pressure : Not relevant
- Specific gravity : Approx. 1.5
 That of aluminium 2.73
 That for copper 3.00
- Solubility in water : insoluble

10. Stability and Reactivity

- Stability : Stable under the regular use in a sheet form, normally expected and storage conditions

Reactivity : Aluminium dust or very fine chips generated on machine may create the reactivity as shown on table below
Copper dust or very fine chips generated on machine may create the reactivity as shown on table below
Stainless Steel dust or very fine chips generated on machine may create the reactivity as shown on table below.

| Reacting counter partner substance | Different chemical substances generated |
|------------------------------------|--|
| Water (H ₂ O) | Hydrogen is steadily generated with heat |
| Heat | Oxidize with increase of temperature |
| Acids and alkalis | Hydrogen generated by reaction |
| Strong oxidants | Light & heat are generated with furious oxidants |
| Halogen compounds | Intensified reaction of very fine aluminium, copper and stainless steel dust |

Danger of dust particulate explosion : Created fine particulates of dust will easily cause explosion. Especially dangerous when adjacent to source of electric discharge

11. Health Hazard Data

Acute toxicity : Nil

Effect of local exposure : Nil

Sensitizer : Nil

Chronic toxicity, long term toxicity : Nil

Carcinogenicity : Nil

Mutagenicity : Nil

Idiovariation (generative toxicity) : Nil

Teratogenicity : Nil

12. Ecological Information

Decomposition : Nil

Accumulation to organism : Nil

Fish toxicity : Nil

13. Precaution on disposal of waste

- (1) Packing materials and other wastes and remnants can be disposed by incineration under the regulatory conditions stipulated by law on the disposal and cleaning of wastes.
- (2) When you entrust garbage collectors with the disposal, publicly authorized, fully qualified collectors should be chosen.
- (3) The disposal methods should be in conformity with the precaution on disposal and never thrown or bury wastes illegally to wild lands or rivers.

14. Precaution on transport

- (1) UN Classification/Identification Nr. Not applicable
- (2) Conditions on transportation : do not put the products in direct exposure to sunlight or at a water wetting place.
- (3) Refrain from rough handling.

15. Other Kinds of information

References : ACGIH (1999)
OSHA (USA, CFR29, revised July 1. 1998).
IARC (Vol. 1-7)
NTP (8th edition)
RTECS (revised 2000-1)
RoHs - Restriction of the use of certain
hazardous substances 2002/95/EG
ASSE - American Society of Safety Engineers
NIOSH National Institute for Occupational
Safety and Health
5 U.S.C. 301, 5 U.S.C. 552, as amended;
Reorganization Plan No. 6 of 1950, 5 U.S.C.
Appendix; E.O. 12600, 52 FR 23781, 3 CFR,
1988 Comp., p. 235.

Other Remarks:

The information herein presented is true and correct to the best of our knowledge derived from currently available qualified information and data sources but no warranty is given. It assumes normal handling in regular uses. In the specific handling of user's specific applications please consider to use any of these data and information to be determined by the user for taking safety measure to best suit the requirement in accordance with applicable federal, state and local laws and regulations.